

USER MANUAL

autoware™

autoware
S8456

© Associated Research, Inc., 2002
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autoware

This instrument control software was designed to provide you with a quick and easy way to utilize RS232 or GPIB (IEEE-488.2) when using Omnia 8004, 8005, 8006, 8104, 8105, and 8106. It offers you complete control of the instrument setups as well as the ability to capture test results. This manual will provide complete operating instructions. The Help Windows within the software offer the same procedures as this manual.

SYSTEM REQUIREMENTS

- National Instruments GPIB interface card (**Not needed with RS232**)
- GPIB connection cables (**Not needed with RS232**)
- One available serial port (two with remote scanner) (**Not needed with GPIB**)
- Microsoft Windows 9x, 2000, XP or Windows NT
- PC with Pentium Processor
- CD-ROM drive
- 32 MB RAM minimum, 64MB recommended
- 40 MB free disk space on your hard drive

INSTALLATION PROCEDURE

1. Insert the Autoware compact disk into your CD ROM drive. A Readme.txt file is also available in the root directory of the CD with additional install information.
2. Select the Run command from the Start menu.
3. Click the browse button and select the CD ROM drive.
4. Double click or run the program called Setup.exe within the S8456 subdirectory.
5. Follow the instructions within the Setup Program window for a complete installation.

Please note: The National Instruments Visa driver and runtime engine will automatically be installed on your system during the installation of Autoware. Autoware will not run without these programs.

6. After installation is complete an “Associated Research Autoware” program group will be created with an icon labeled **Autoware S8456** Click on the icon to run the software.
7. When the software is first initialized a message to will prompt you to first select the security mode. Then you should go to the Primary unit page to set the communication parameters.

MAIN START UP WINDOW



Main Menu window Autoware S8456

Two Pull down selection in the menu bar are File and Window. The Window pull down menu consists of the 6 selections that will access 6 different windows that are described below. The window pull down menu is also duplicated on all of the windows that are accessible from the Window menu. Therefore direct access to any one of these windows is available after one of the windows has been selected.

Setup System Parameters: This window is used to setup communication between Autoware and the PC. These software configuration windows do not require communication with the actual test instrument(s). The remote indicators on the instruments may not light during these setups.

File Manager: This window is used to manage the setup files. You can work with files stored in the instrument memory or in the PC memory.

Setup Test Parameters: This window is used to setup and store test parameters as well as recall test setups from existing files.

Run Tests: This window allows you to initiate and reset tests. You will also be able to monitor results of the test. You can also use barcode scanning and load files from this window.

Remote Data Logging: This window primary use is to start test remotely whiles saving test results to a file on the computer. There is no ability to start the test from this window through the computer interface.

Examine Statistics: This window allows you to see actual test results and graph results by category.

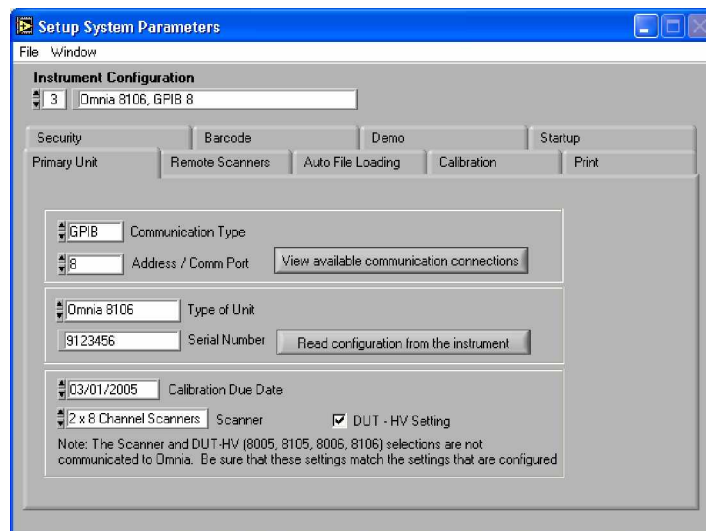
SETUP SYSTEM PARAMETERS

This window will automatically be started when you first install the software. The first option on this window is titled "Instruments Configuration". This control allows you to select which instruments you wish to control. The software defaults to configuration one. This control is used to select different combinations of instruments and system settings to tailor your testing environment for different situations. You can scroll through the configurations by clicking on the up/down arrow and the display window will indicate which instruments are configured for that configuration number. You are allowed to have up to 999 different configurations.

There are 9 tabs on this window that will take you to a different page of system settings. The tabs are labeled; Primary unit, Security, Bar Code, Auto File Loading, Calibration, Print, Demo, Remote Scanners, and Startup. Please refer to the following sections for descriptions of the parameters on each page.

Primary Unit

This set of parameters is used to setup the communication to the hardware. If you select the tab labeled Primary Unit you will see the settings shown below.



Primary Unit page

View available communication connection key: This key can be used to have the software search for the communication ports that are configured on the computer. You will see a list of ports to choose from. After selecting one of them the values will be entered in the fields for Communication Type and Address/Com Port.

Communication Type: Three options are available here, Serial (RS-232), GPIB or Demo. Select the type of communication protocol you are using. If GPIB is selected then be sure you have installed a properly configured GPIB card in your PC. If you select Serial (RS-232) be sure you have an active and properly connected Serial Port on your PC. Demo

mode doesn't require a communications protocol to be set. It has limited functionality and is intended to demonstrate some of the basic functions of this software.

Address/Com Port: Address refers to the GPIB address of the instrument you are controlling. Valid GPIB addresses are 1-30. You may control up to 14 instruments using a single GPIB card but each instrument must have a unique address. Com Port refers to the setting of a serial device. Normal serial port addresses for Com Ports are numbers 1-4. A single Com Port may control only one instrument.

Read configuration from the instrument key: This key can be used to have the software read the Model and Serial number from the instrument. After pressing the key the values will automatically be entered in the fields for Type of Unit and Serial Number.

Type of Unit: Valid instruments that work include 8004, 8005, 8006, 8104, 8105, and 8106. Please select which instrument you wish to control.

Serial Number: The serial number of the test instrument can be used for ID purposes on test results data, printing and calibration due date checks. Enter the serial number from the serial number plate on the test instruments if you would like Autoware to use it.

Calibration Due Date: You can enter the calibration due date for the instrument if you will be using the Calibration Alert Utility or if you would like the date to show on hard copy print outs.

Scanner : There are three possible selection. 1 x 8 Channel Scanner (internal or external), 2 x 8 Channel Scanners (can be one internal and one external or two external scanners), or None. Select the scanner setting that matches your hardware configuration.

DUT-HV Setting: This selection is only visible when model 8005, 8006, 8105 or 8106 is selected. This field is used to activate the ability to control the HV that is applied to the Line and Neutral connectors of the DUT Outputs on model 8005, 8006, 8105 or 8106 . When this field is checked the HV Output selection on the Setup Test Parameters window will be enabled for HV test types ACW, DCW, and IR. When it is left unchecked the HV Output selection will not be visible on the Setup Test window. **NOTE:** This selection will not change the System Setting in the Hardware menu on the Omnia hardware. If this function is required be sure that the hardware is configured to match the selection in this window. If the selection does not match the hardware then errors will occur when saving files to Omnia.

Calibration

The calibration due date for the test instruments can be checked each time that the software is started. The "# of days to warn" field is used to select the number of days prior to calibration due date that the software will prompt you that the instrument is due for calibration. The calibration warning message can only be cleared by a user that has

Full System Access security rights, so that management personnel will be aware of the calibration due information.

The prompt will only be shown one time until the calibration is out of date. When the calibration date is equal to or past the due date the prompt will occur after the software is started and one of the operation windows begins to load. The warning is always relative to the instruments under control configuration that has been selected in Setup System Parameters.

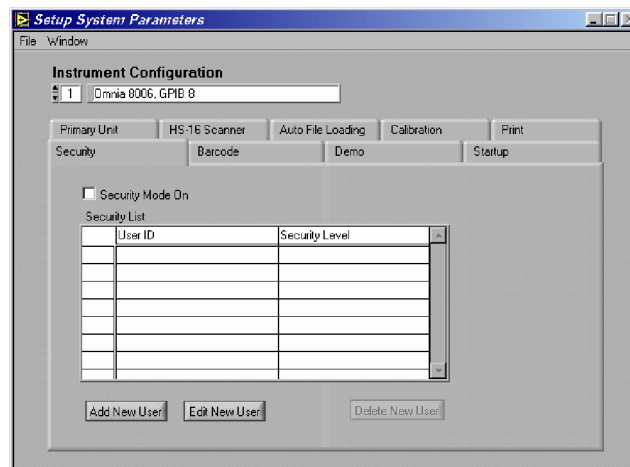
Print Settings

These settings allow you to configure a printed report for each device that has been tested. The report will display all tests that were performed on a product with its model and serial number, test instruments used, date and time, the operator or user identification, and the setup parameters file name if one was used to configure the instrument.

The options here enable the “auto-printing feature”, “print all of the test results” or “print failures” only. When "Auto Print" is selected a printout of test results will automatically be sent to the printer at the conclusion of every test. If you wish to only have an automatic printout of failures then in addition to selecting the "Auto Print" function you also need to select "Print Failures Only". This will send a printout of only test failures to the printer at the conclusion of the test. If multiple tests are linked together and any one test fails the "Print Failures Only" function will print all steps of the test including those that may have passed because the system sees this test sequence as one test. To view the contents of this report a print preview menu item is available on the Run and the Remote Data Logging windows.

Security

If you select the tab labeled Security you will see the settings shown below.



In this window, you can view the list of users that are setup and their security level. Only users with Full System Access can enter the Setup System Parameters window when security has been enabled. The security will be turned on when the check box near the top

of the page labeled Security Mode On has been selected. After changing the Security Mode, be sure to save the changes.



Edit User Detail: New users will be added in this window. Existing users may also be edited here using the "Edit" key. If you wish to enable security then you must check the box at the top of the panel, "Security Mode On". When adding a new user you click on the Add New User key. The window shown below will open.

Enter an alpha/numeric User ID, Password, Password Confirmation and desired security level. There are four security levels to choose. Run Only, Edit Setups, Recall Setups and Full System Access.

Run Only: This is the most restricted mode of user access. The user can only initiate a test, reset a failure or abort a test.

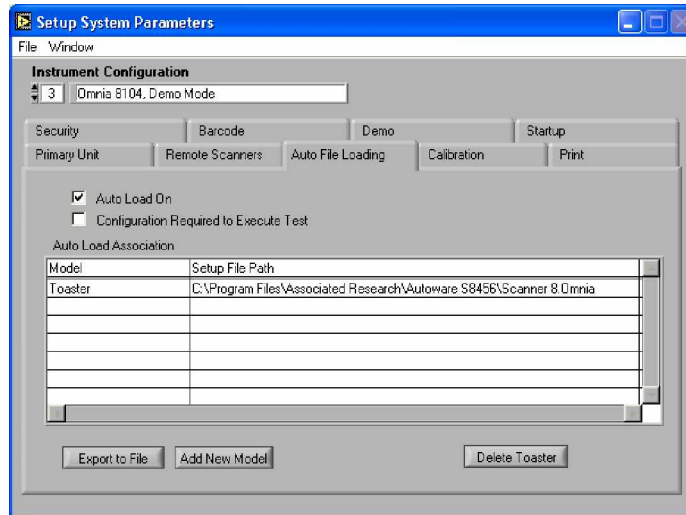
Recall Setups: This mode allows the user to recall previously configured test setups but it does not allow any editing of the parameters. In this mode the user is restricted from access to the "Setup Test Parameters" window.

Edit Setups: In this mode the user can recall and edit test parameters.

Full System Access: In this mode the user has full access level to all instrument setup parameters as well as software configuration and security levels. Access at this level should be restricted to System Administrators.

Auto Load Parameters

If you select the Tab labeled “Auto File Loading” you will see the settings shown below.



These settings allow the operator to automatically load and edit setup files by associating the test parameter setup files to a model number. You must have already created the setup file using the Setup Test Parameters windows before you can make the association. When a model number is typed or scanned with a bar code scanner then the setup file would be automatically loaded if it were not already loaded.

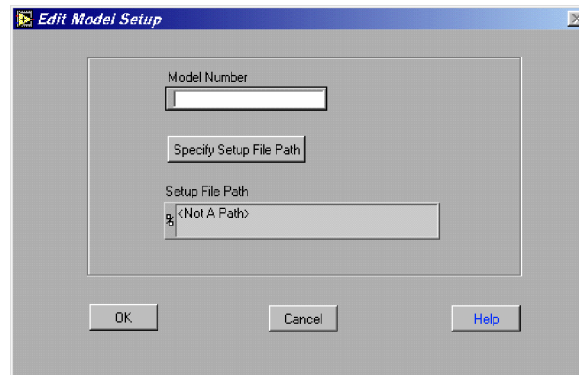
This window shows a list of all associations and allows access to a sub-level windows to make changes to the association. The association feature can be enabled or disabled by selecting the check box at the top of the page. The check box must be enabled for the auto loading to occur on the Run or the Remote Data Logging windows.

Another feature of Auto File Loading is the ability to require a valid model number to enable the Test button. This assures that tests will only be performed on models that have valid test programs loaded to the RUN window before tests can be performed. If the model entered on the RUN test window does not have a valid association to a setup file then a pop-up warning message will appear if the Test button is pressed. To enable this feature check the "Configuration Required to Execute Test" box. This field does not have any effect in the Remote Data Logging window since the tests are started remotely and Autoware does not control the starting of tests in that window.

Use the Export to File button to export the list of associated model number and setup file names to a file. The file created is a standard ASCII file with TAB delimited columns. This file can be used to print or edit the information from spreadsheet or word processing programs such as Microsoft Excel or Word.

You can create a new model association or click on the delete key to cancel an association after you have highlighted the appropriate selection. To change an association for specific model you must first delete the association and then create a new one by adding a new model.

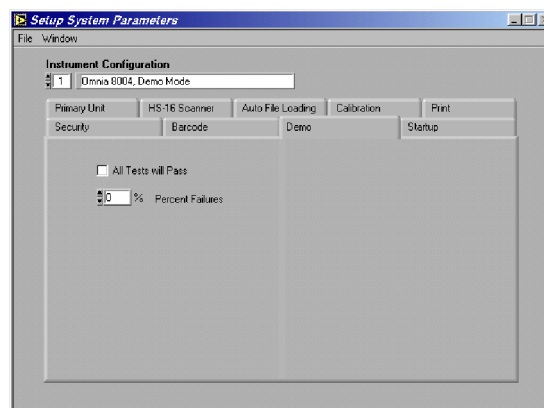
Add New Model button: Clicking on this button will launch the window shown below.



First type in the model number then click on "Specify Setup File Path" key. A pop up window will appear to select the file. Select the file then click the OK key on the popup window. Verify that the correct path is shown in the path window then click the OK key to complete the association.

Demo Parameters

If you select the Tab labeled Demo Parameters you will see the settings shown below.

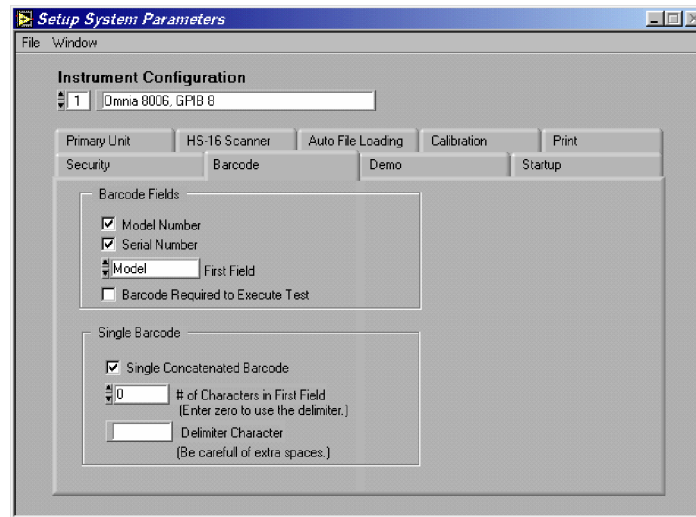


When "Demo" mode is selected in the "Communication Type" settings of the instrument ID, several additional parameters may be set. You may check "All Tests will Pass" which will simulate the passing of all DUT's tested or you may set a % of tests to FAIL. When executing tests in the demo mode the test results will be controlled by these two parameters. If "All Tests will Pass" is selected then the Percent Failures value will be ignored and all test results will indicate Pass.

When "All Tests will Pass" is not selected then the program uses the Percent Failure value to generate an approximate failure rate based on this number. For example; if the percent failure value is 20%, 2 out of 10 tests will generate a failure result.

Barcode Scanner

If you select the Tab labeled Barcode Scanner will see the settings shown below.



Barcode Scanner Setup window showing concatenated barcode setup

If you desire to use a barcode in your system to capture Model or Serial numbers with your test results data you will need to setup the barcode format on this page. Other features can also be configured here such as using single or multiple barcodes or to require a barcode input before tests can be performed.

These settings are used to configure your barcode data. Two fields can be setup as barcode input. They are the DUT Model Number and Serial Number. The configuration can be set to scan one of the two or both inputs. They can also be separate barcodes or one single concatenated barcode containing both fields.

To activate the barcode scanner, first select Model Number, Serial Number or both of them from the "Barcode Fields" section. If you are using both barcodes then also select which one you would like to scan first from the "First Field" selection. This selection also determines the order of the fields when using the concatenated barcode configuration.

To use a single concatenated Barcode containing Model and Serial numbers, check the "Single Concatenated Barcode" selection from the "Single Barcode" area. After selecting this configuration, two other fields become available, "# of Characters in First Field" and "Delimiter Character". If your barcode does not have a special character or characters to separate the Model and Serial number fields then simply enter the number of characters

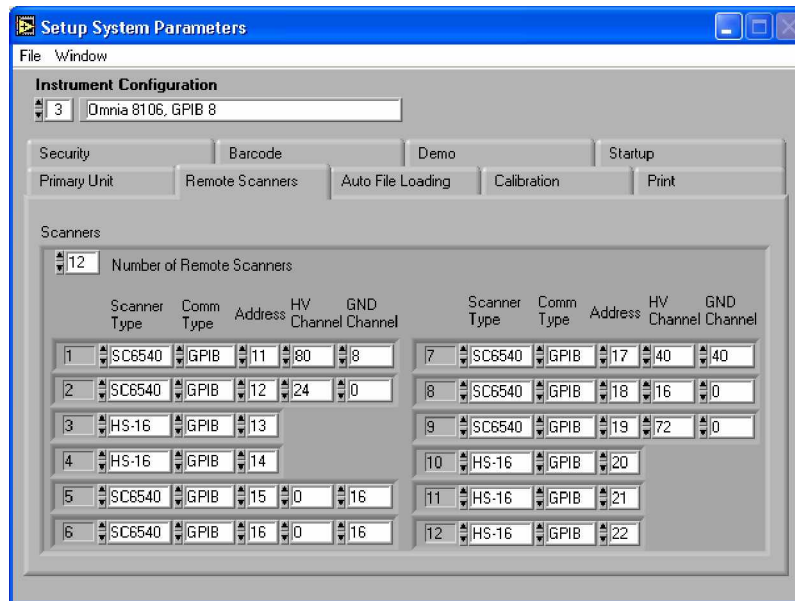
that represents your first field. The remaining characters in the barcode will be used for the second field.

If your barcode uses a character separator or delimiter then set the "# of Characters in First Field" equal to "0" and enter the delimiter character in the "Delimiter Character" field. The first field will use all of the characters before the delimiter character and the second field will use all characters after the delimiter.

Another feature of the barcode configuration is the ability to require a barcode data input to enable the Test button. This assures that the Model and/or Serial numbers will be recorded along with the test results for printing or data storage functions. To enable this feature check the "Barcode Required to Execute Test" selection in the "Barcode Fields" area. This field does not have any effect in the Remote Data Logging window since the tests are started remotely and Autware does not control the starting of tests in that window.

Remote Scanners

If you select the Tab labeled Remote Scanners you will see the settings shown below.



Scanner Type	Comm Type	Address	HV Channel	GND Channel	
1	SC6540	GPIB	11	80	8
2	SC6540	GPIB	12	24	0
3	HS-16	GPIB	13		
4	HS-16	GPIB	14		
5	SC6540	GPIB	15	0	16
6	SC6540	GPIB	16	0	16
7	SC6540	GPIB	17	40	40
8	SC6540	GPIB	18	16	0
9	SC6540	GPIB	19	72	0
10	HS-16	GPIB	20		
11	HS-16	GPIB	21		
12	HS-16	GPIB	22		

When your system includes one or more Remote scanners, use this screen to select the type of Scanner, the Serial or GPIB communication type, and the GPIB address or serial communication port number. For model SC6540 you must also configure the number of scanner channels installed in the system.

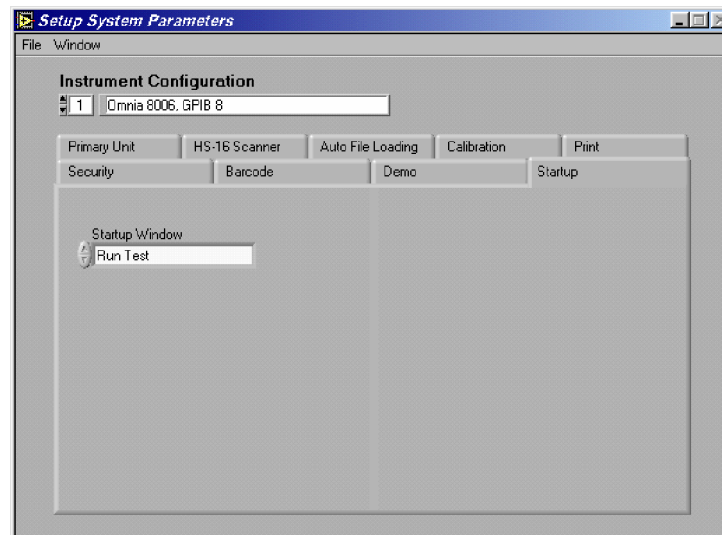
In this screen you can select the appropriate number of remote scanners that you will include in your system and then define the communication parameters for each. First enter the number of remote scanners in your system into the "Number of Remote Scanners" field. After the number is entered, the communication configuration fields will appear.

First select either SC6540 or HS-16 model numbers under the scanner type field for each additional remote scanner. Then select one of the three communication types, GPIB, Serial or Demo mode. In Demo mode you will be able to run the software without having any instrument connected to the system. Next, enter a valid number in the Address / Comm Port field for the appropriate communications type that you have selected.

If you have scanner model SC6540 configured in the system then also enter the number of HV and/or GND channels that will be controlled from that communication port, and then click OK to save the configuration. The scanner configuration will be saved within the system setup file along with communication parameters for the other test instruments in the system.

Startup

If you select the Tab labeled Startup you will see the setting shown below.



This setting allows the user to configure the software to start in a specific window when the software is initially loaded.

File Menu

Save: Select this menu item to Save the configuration. All of the settings within each page will be saved together under the configuration number. When the program is started it will use the same configuration that you were using when it was last closed.

Save and Close: This selection will save the settings and then exit to the Main window.

Window Menu

The Window pull down menu consists of the 6 selections that will access 6 different windows that are described below. The window pull down menu is also duplicated on all of the windows that are accessible from the Window menu. Therefore direct access to any one of these windows is available after one of the windows has been selected.

Setup System Parameters: This window is used to setup communication between Autoware and the PC. These software configuration windows do not require communication with the actual test instrument(s). The remote indicators on the instruments may not light during these setups.

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Setup Test Parameters: This window is used to setup and store test parameters as well as recall test setups from existing files.

Run Tests: This window allows you to initiate and reset tests. You will also be able to monitor results of the test. You can also use barcode scanning and load files from this window.

Remote Data Logging: This window primary use is to start test remotely whiles saving test results to a file on the computer. There is no ability to start the test from this window through the computer interface.

Examine Statistics: This window allows you to see actual test results and graph results by category.

FILE MANAGER

The File manager window serves two functions

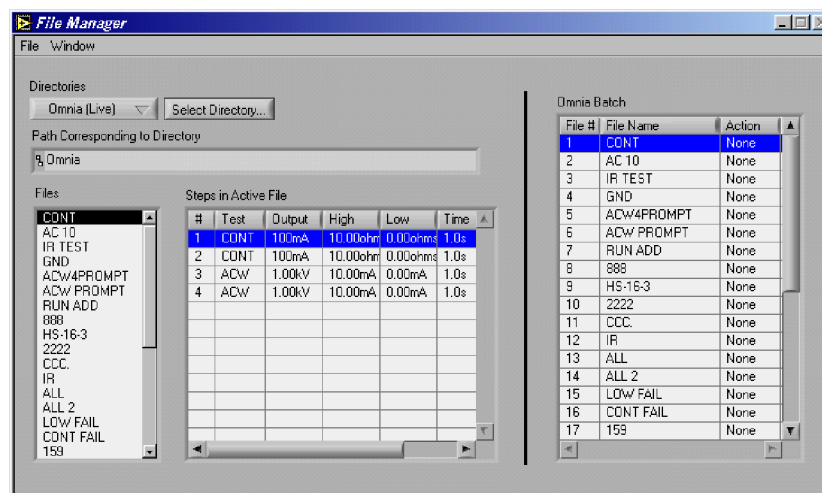
1. View and organize existing files in Omnia and in the computers memory.
2. Perform batch execution to configure Omnia's memory.

The file menu is divided into two main sections. The left side is used to manage the files and the right half is used to configure a batch process. When Enable Batch Processing is not selected in the menu, the Omnia Batch table will be disabled and grayed out.

The menu selections for file managing are Save As, Rename, Delete. To use these menu selection first select the file you want to work with from the Files list and then select the menu item from the File menu.

Batch Processing

When the Enable Batch Processing menu items is selected the Omnia Batch table will be enabled as shown below.



Batch Processing is a function used to organize and copy files to Omnia in a single step routine. Once the batch is enabled through the menu the file managing menu functions will be disabled.

When you enable the batch process you will notice the Batch table will be enabled and it will initially show the list of existing files in Omnia's memory. All of the pending change that are configured in the Omnia Batch table will be indicated in the Action column of the table. Be sure to review the list before executing the batch. The menu items found in the batch section of the file menu will be used to configure the batch process. The batch menu items are described in the following section.

Enable Batch Processing: Select this item to start Batch configuration.

Execute Batch: Once the batch is configured in the Omnia Batch table, select this function to update Omnia memory.

Replace Omnia File: This function will delete the file selected in the Omnia Batch table and replace it with the file selected on the File list. A window will open that will also allow you to change the name if desired or you can keep the original name. The action for this file will indicate Replace.

Insert to Omnia: This function is used to insert the file selected on the File list into the Omnia Batch table. The new file will be inserted at the location that is highlighted in the Omnia Batch table. The file already at this location and all files below it will move down one position. The action for this file will indicate Insert.

Delete from Batch: Use the Delete function to delete files from Omnia's memory. Select the files on the Omnia Batch table on the right side of the window and select Delete from Batch from the batch section of the File menu. The action for this file will indicate Delete.

Rename: This function will leave the file parameters unchanged but give the file a new name. Select the files on the Omnia Batch table on the right side of the window then select Rename from the File menu. A dialog window will open to allow you to type in the new name. The new name will be shown in the Omnia Batch table and the action for this file will indicate Rename.

Once the batch configuration is setup then Select Execute Batch from the menu to send all files to Omnia. The File list on left side should update with all the new files that are configured in Omnia's memory when Omnia (live) is selected from the directory list.

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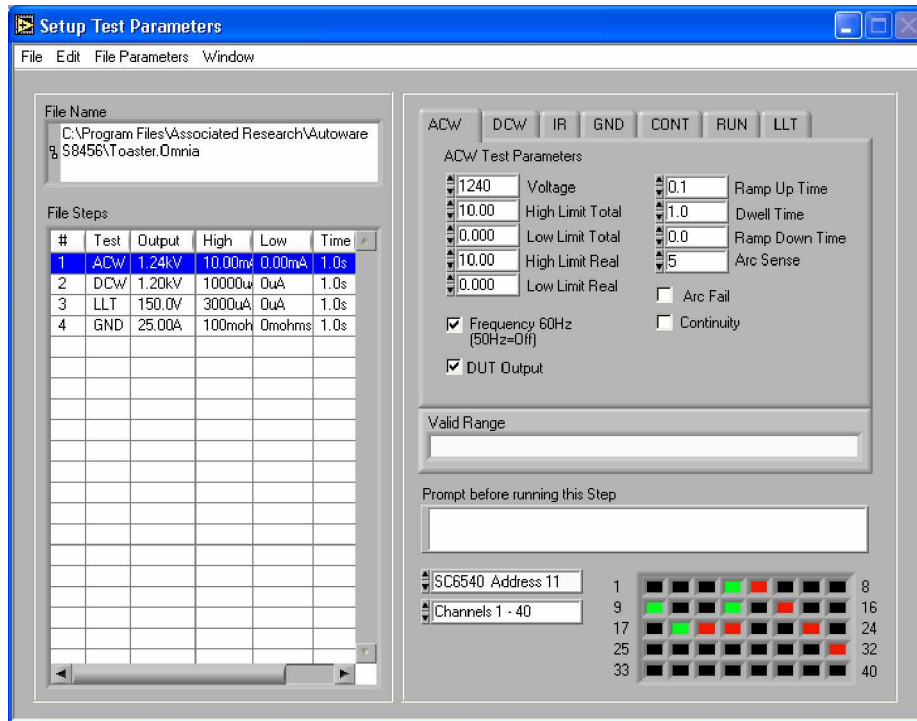
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Examine Statistics: This window allows you to see actual test results and graph results by category.

SETUP TEST PARAMETERS



Setup Test Parameters window

The Setup Test Parameters window is where you will build the test or sequence of steps that will be used to perform tests in the Run Window.

Creating test programs

To build the files first choose the group of parameters for the test you want to perform by selecting the tab at the top of the parameters section. Once the test type is selected add it to the step list by using the insert function from the edit menu. To add more steps select the next available blank step on the list and insert additional tests. The test parameters for each step can be reviewed or edited at any time by selecting the step from the step list and the parameters will automatically be displayed.

The edit menu contains other functions for creating and editing the test program they include Delete, Delete All, and Replace.

Delete: Deletes the step that is selected

Delete All: Deletes all the steps in the file.

Replace: Replaces the step that is selected with the new step.

Additional parameters that are associated with the entire test file (as apposed to each step) are located in the File Parameters menu. The Data file should be selected if you desire to store these results in a data file on the computer. Once you have selected this option you will be prompted for the data file name which can be created or an existing one can be

selected. Also confirm that the Fail Stop Selection is correct. See the section on the File Parameters menu for more detail.

File creation Example:

On Omnia model 8004 or 8104 there are five different types of tests you can perform: AC Withstand (ACW), DC Withstand (DCW), Insulation Resistance (IR), Ground Bond (GND) and Continuity (CONT). For our example we will run a Ground Bond test first, then an AC Withstand test and finally an IR test. We want to run these three tests in sequence and automatically.

- 1). Be sure that the first step on the list is highlighted. Using the mouse, click on Ground Bond (GND) tab. This will bring up the "GND Test Parameters" page.
- 2). Set your parameters for the Ground Bond Test on the right hand side of the window. Go to the Edit menu and select Insert . You should see a summary of the test at step number 1.
- 3). Highlight step number 2 in the step list. Now click AC Withstand (ACW) tab with your mouse. Go to the Edit menu and select Insert . You should see a summary of the test at step number 2.
- 4). Repeat the same sequence of steps for the IR test for step number 3.
- 5). You can review each step's parameters now by clicking the desired step on the step list. Edit the parameters as desired for each step.
- 6). When all the changes are correct then save the file by selecting Save from the file menu. You can either save the file directly to Omnia or save it to the PC to be later sent to Omnia when testing will be done.

File Menu

Open: This item opens setup files for editing.

- 1). Go to the File menu and click open.
- 2). The FOLDERS window will open showing your last path and files. Select the drive, path and file you wish to load from memory, you can also select Omnia and load a file from its memory. You can select the file to get a quick preview of the steps in the file before loading it.
- 3). Click on OK. Once this process is complete can edit the setup and save it then you may go to the Run window and run your test.

Save: If you wish to permanently save your setup to a file that can be recalled and used to automatically setup the instrument in the future, then do the following:

- 1). After the setup is complete click Save from the File menu.
- 2). You will be asked to select a file name and a path to store the setup file. We suggest you give the setup a name that reflects the product or products you are testing or a setup sequence number. We also suggest you store all your saved setups in a similar file format, extension and directory.
- 3). Click on OK. The setup is then saved and stored.

File Parameters Menu

The settings will be saved within the file and are relative to the whole test process and not just an individual step. These settings are only visible through the menu.

Fail Stop: The Fail Stop selection is found in the File Parameters menu pull down. When in the checked position the test will stop at the step where a FAILURE condition occurred. If there are unfinished test steps to be performed, clicking on the "TEST" key again will continue the test process to the next step. Clicking on the "RESET" key then the "TEST" key will start the process from the first step. When unchecked the test will continue to the final step of the sequence even if a FAILURE condition occurs in a previous step.

Save Data: This box must be checked in order for test results to be saved to your chosen file. If this box remains unchecked no data from tests will be saved.

Select Data File: If you wish to save your test results to a file to examine in the statistics window or to import into another software application then you should check the box titled, Save Data from the File Parameters menu. Then click your mouse on the File for Data. This will open up a window that will let you name a path, directory and file to save your test results. We suggest that you keep all your test data files in similar directories and use a similar format for naming the files such as PRODUCTA.TXT. The selected path will then be displayed in the information box on the lower portion of the window.

Other Window Options

CONTINUITY: When this box is checked you are instructing the software to perform a low current (0.1 Amp) check on the DUT's ground system while the HV test is being processed. The Ground Continuity test is functional in the AC and DC Withstand test mode of Omnia. The ground continuity check cable must be connected to the chassis of the DUT. If the DUT's ground system does not have continuity, the software will indicate a continuity failure when the "Test" key is activated. Under this condition high voltage will not be activated.

AUTO OFFSET: "Auto Offset" enables you to offset the resistance in your test leads and/or fixture when performing a Ground Bond test. Since the measured value during the GND test is typically very low, it is important to measure only the resistance of the DUT.

When checked you are instructing the software to measure the resistance of your test leads and/or fixture and use the measured value as the offset value for a particular memory and step. A different value may be measured and used for each step in a memory. You must connect your test leads and/or fixture to the instrument and short them together. Then select Save from the file menu and save the file to Omnia. The resistance of the leads and/or fixture will be offset. The auto offset value can only be viewed locally on the instrument's LCD. The available offset range is from 0-200 milliohms.

The offset value can also be set manually. This is done by setting the "Auto Offset" to the unchecked position and entering a value of between 0-200 milliohms under Offset in the "GND Test Parameters" window.

50Hz/60Hz: This allows you to select an output frequency of 50 or 60Hz during an ACW test or Ground Bond test so you can match the frequency at which the DUT is normally operated. Point the cursor in this box and click your mouse to toggle between 50/60 Hz.

RAMP HI: The patented "Ramp HI" feature is only available when performing the DCW or IR test. By checking this box you can quickly ramp the instrument's voltage output without suffering the normal nuisance tripping that is common in a DCW test due to the DUT's charging current exceeding the normal HI-Limit current setting. This function is only active during the ramp period. For a more detailed explanation of the Ramp-HI function see the manual that came with the test instrument.

AUTO CHARGE-LO: The patented Auto "Charge-LO" feature is only available when performing DCW or IR tests. By checking this box this function will indicate whether your test leads are properly connected at the beginning of a test. When performing DCW and IR tests a capacitive DUT will draw charging current when the output is activated. The Auto Charge-LO function monitors this charging current looking for a minimum current flow (approximately 1/2 of the total charging current). If the charging current is lower than the Charge-LO setting, a failure will occur indicating that your test cables may not be connected. To set the Auto Charge-LO function be sure that the output voltage and ramp time have been set to the values that will be used for the final test and then connect the test cables and/or test fixture between the instrument and DUT. Click on the "Send Test Parameters and Load to Memory" key and the "Auto Charge-LO" will be set. If a scanner is used be sure to set the correct scanner channels.

The Charge-LO current may also be set manually. This is accomplished by setting the "Auto Charge-LO" to the unchecked position and entering a value between 0-350.0 μ A under Charge-LO located in "DCW Test Parameters" window. Again, be sure that the output voltage and ramp time have been set to the values that will be used for the final test and then connect the test cables and/or test fixture between the instrument and the DUT. Be sure to click on the "Send Test Parameters and Load to Memory" key to save the setup. If a scanner is used be sure to set the correct scanner channels.

CONNECT: The "Connect" box is used to instruct the software to connect or link one or more tests in sequence. If Connect is checked the next step in the sequence will be executed. If Connect is unchecked the test sequence will stop at this step.

PROMPT: The Prompt Box is used to insert a pause within the test sequence. Type in the message that will appear in a dialog box before the test executes. When the test is started from the Run Tests window then the user will be given a dialog box with the prompt message shown, before the actual test starts. The user must press the OK button on the dialog box to clear it before the test will execute. When the user presses the OK button the test will execute automatically.

ARC FAIL: An additional/optional setting for ACW and DCW is Arc Sense, which has a range of 1-9. By checking the "Arc Fail" box you are activating a very sensitive Arc Detection System capable of detecting arcs of very short duration down to 10 microamps. For more information on ARC Detection see the Operations Manual, FAQ's, or visit AR's Web Site at <http://www.asresearch.com>.

DUT Output: This selection is only visible when the HV Output Setting selection field is checked on the Setup System Parameters window. It will show for test types ACW, DCW, and IR for models 8005 or 8006 only. This field is used to control the HV that is applied to the Line and Neutral connectors of the DUT Outputs on model 8005 and 8006. When it is enabled HV will be applied to the output during the test, if it is left disabled then HV will not be applied during these tests and must be applied through another source such as internal or external HV scanners.

Scanner Settings

The scanner can only be used on model 8004 or 8104 if an internal scanner was installed at the factory or if external remote scanners were purchased to use with models 8005, 8006, 8105, or 8106. Contact Associated Research with questions concerning scanner applications at 1-800-858-8378. Note: Scanners cannot be used to perform RUNCHEK measurements.

To enable your 8 Channel scanner you must go to the Setup System Window and select the scanner setting. The selections include one 8 Channel scanner (internal or external) or two 8 Channel scanners (can be one internal and one external or two external scanners.) Once selected a graphic representation of the scanner will appear at the bottom of the Setup window.

Note: If your Omnia has a scanner module installed, you must configure it as such in "Setup System Parameters". If it is not, you will have problems sending test parameters.

If more than one scanner has been configured, you can choose each scanner from the scanner selection list. Once selected, a graphic representation of the scanner channels will appear to the right of the selection on the "Setup Test Parameters" screen.

The selected scanner will be visible and you will be able to change or view the channel settings. The selector will show the 8 channel local scanners as well as all remote scanners, but you can only view one scanner at a time from the "Setup System Parameters" screen. If you desire to view all scanners at one time, select the "Set All Scanners" menu item from the Edit menu. From this screen you will view the local scanners and all remote scanners that have been configured in the system.

Each of the outputs can be set as High (High Voltage, or Cont. Check), Low (Return) or Open. For Line Leakage Testing (LLT), the scanner has been configured to use the Continuity and Return input connectors of the scanner. These terminals may be used to switch connection points such as the MD Probe-HI and Probe-LO leads. By clicking on the colored box of the graphic representation you can setup each individual channel. To set an output for High Voltage or Cont. Check, go to the desired channel and click the mouse on the box. The box will turn RED; indicating a High output. To set an output for Return go to the desired channel and click the mouse on the box twice. The box will turn GREEN; indicating a Low position. When the box is BLACK the channel is "Open" or inactive. Clicking the mouse multiple times will change the color from Black to Red to Green and back to Black again in a continuous loop. Note: On scanner model HS-16 the Continuity mode is configured to run through the HV matrix (not Ground Bond). This mode requires special connections to be made to the HS-16.

For example, let's say that you want to set up the scanner and use the ACW test so that upon activation it will test four different points on a DUT. This is what you would do:

- 1). After setting up the basic ACW test parameters, click the mouse on the box of the first scanner channel. The box will turn RED; indicating a HIGH position. Do the same for position 2-4. All four positions should illuminate red.
- 2). Save the file.

That's it! You have told the instrument to perform an ACW test that will activate four high voltage channels on the scanner during the test. Be sure that you have properly connected the test leads from scanner channels to your DUT or test fixture before activating the test. See the operator's manual that you received with your scanner for connection information.

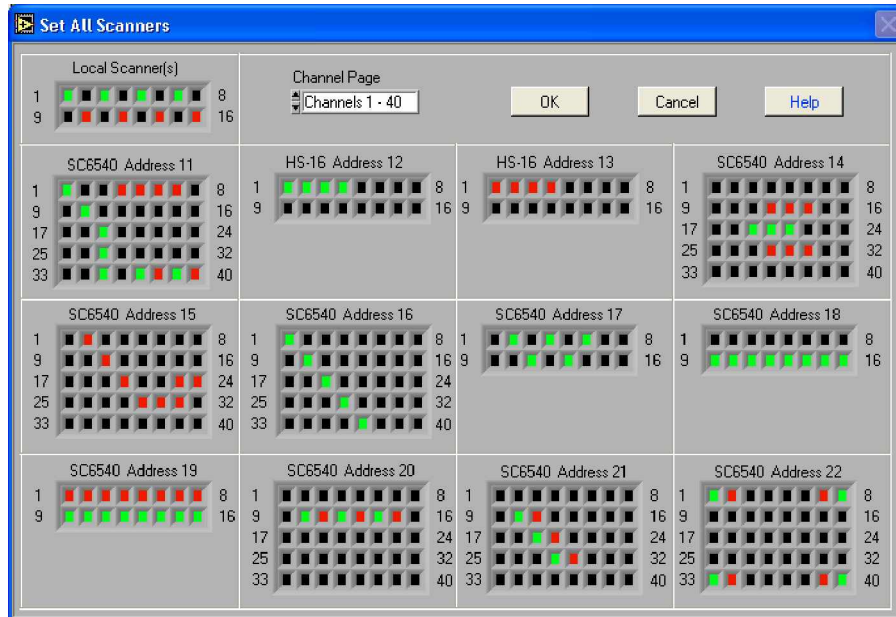
Note: The scanner setting for the Ground Bond test differs slightly than for the ACW, DCW or IR tests. Because of the way a Ground Bond test makes its measurement, it is not possible to activate several channels simultaneously as you can with high voltage testing. The test operator can only choose to activate one output for each test setup. When you select a Ground Bond test (GND) from the "Setup Test Parameters" window the Ground Bond scanner settings will be visible. Here you may select "0" which is the default that turns OFF all of the scanner channels, or you may select a number anywhere from 1-8 if you have a single 8 Channel scanner or 1-16 for two 8 Channel scanners and the HS-16 scanners or up to 80 channels for the SC6540. The number selected refers to

the output that will be active during the Ground Bond test. For example; if you select the number 8 then channel 8 will activate and supply high current during the Ground Bond test and all other channels will be open or inactive on that scanner.

CAUTION: When the system includes more than one remote scanner it is highly recommended that only one scanner be active at any time for Ground Bond testing. The Ground Bond test is performed at a given test current so if more than one output channel is active, then the current will split between these channels and you will not run a valid test at the desired test current. You will not receive an accurate indication of the measured resistance. Therefore check that only one scanner is configured for output and all other scanners have the channel selection equal to "0".

Set All Scanners

If you desire to view all scanners at one time, select Set All Scanners from the Edit menu the following window will open.



Setup All Scanners screen showing 12 Remote scanners

This screen will show the 8 channel scanners and all remote scanners that have been configured in the system. This screen gives you the capability to view and edit all configured scanners at one time. The 8 channel scanners are shown in the upper left-hand corner and the balance of the screen is used to display the 12 possible remote scanner setups. The screen has been formatted to display all 12 remote scanners at one time so when using only a few scanners most of this screen will be blank.

The window will either display the HV scanner settings or the GND bond scanner settings but not both at one time. This window displays the appropriate settings based on the Type of Test that was selected in the Setup Test Parameters window.

When you select an ACW, DCW, IR, CONT or LLT tests from the Setup Test Parameters window the High Voltage scanner settings will be visible. Each of the outputs can be set as High (High Voltage, or Cont. Check), Low (Return) or Open. For Line Leakage Testing (LLT), the scanner has been configured to use the Continuity and Return input connectors of the scanner. These terminals may be used to switch connection points such as the MD Probe-HI and Probe-LO leads. By clicking on the colored box of the graphic representation you can setup each individual channel. To set an output for High Voltage or Cont. Check, go to the desired channel and click the mouse on the box. The box will turn RED; indicating a High output. To set an output for Return go to the desired channel and click the mouse on the box twice. The box will turn GREEN; indicating a Low position. When the box is BLACK the channel is "Open" or inactive. Clicking the mouse multiple times will change the color from Black to Red to Green and back to Black again in a continuous loop. Note: On scanner model HS-16 the Continuity mode is configured to run through the HV matrix (not Ground Bond). This mode requires special connections to be made to the HS-16.

When you select a Ground Bond test (GND) from the Setup Test Parameters window the Ground Bond scanner settings will be visible. Here you may select "0" which is the default that turns OFF all of the scanner channels, or you may select a number anywhere from 1-8 if you have a single 8 Channel scanner or 1-16 for two 8 Channel scanners and the HS-16 scanners or up to 80 channels for the SC6540. The number selected refers to the output that will be active during the Ground Bond test. For example; if you select the number 8 then channel 8 will activate and supply high current during the Ground Bond test and all other channels will be open or inactive on that scanner.

CAUTION: It is highly recommended that only one scanner be active at any time for Ground Bond testing. The Ground Bond test is performed at a given test current so if more than one output channel is active, then the current will split between these channels and you will not run a valid test at the desired test current. You will not receive an accurate indication of the measured resistance. Therefore check that only one scanner is configured for output and all other scanners have the channel selection equal to "0".

Window Menu

The Window pull down menu consists of the 6 selections that will access 6 different windows that are described below. The window pull down menu is also duplicated on all of the windows that are accessible from the Window menu. Therefore direct access to any one of these windows is available after one of the windows has been selected.

Setup System Parameters: This window is used to setup communication between Autware and the PC. These software configuration windows do not require communication with the actual test instrument(s). The remote indicators on the instruments may not light during these setups.

File Manager: This window is used to manage the setup files. You can work with files stored in the instrument memory or in the PC memory.

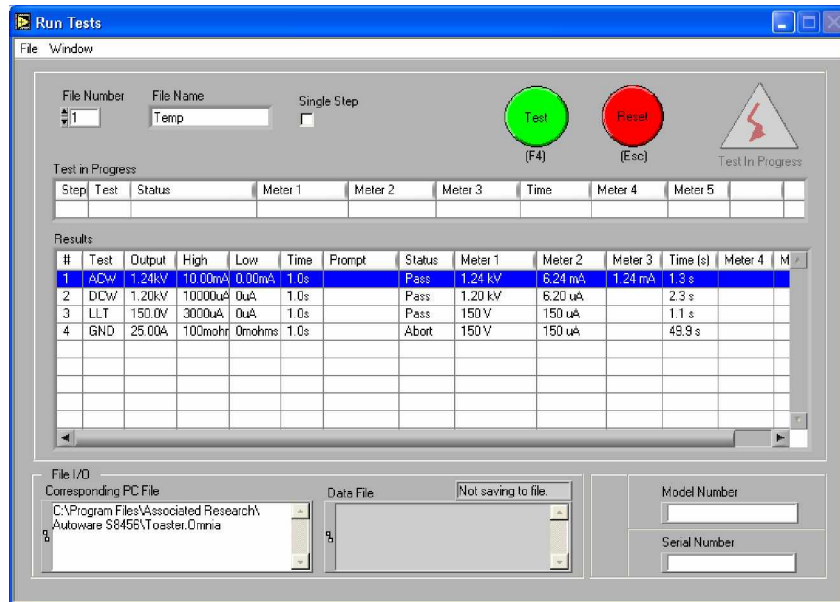
Setup Test Parameters: This window is used to setup and store test parameters as well as recall test setups from existing files.

Run Tests: This window allows you to initiate and reset tests. You will also be able to monitor results of the test. You can also use barcode scanning and load files from this window.

Remote Data Logging: This window primary use is to start test remotely whiles saving test results to a file on the computer. There is no ability to start the test from this window through the computer interface.

Examine Statistics: This window allows you to see actual test results and graph results by category.

RUN TESTS



Run Tests window

This window is where you will run your programmed tests. When you first enter this window you will have the same file selected that you last set up in the Setup Test Parameters window. Different files can also be loaded in this window.

File Indicators

The File Number and File Name indicator at the top of the window display the active file loaded into Omnia memory for executing tests. The File Name may display a file named TEMP for File Number 1. This name and number is used when a PC file has been loaded. A temporary file is created in Omnia's memory to store all of the test parameters so the test can be performed. When a PC file is in use the indicator at the bottom of the screen labeled Corresponding PC File will show the filename and path of the PC file that was loaded.

In the lower left-hand corner of this window the specified file and path in which you are logging data is shown. If the box indicates "Not Saving to File" this means that in the Setup Test Parameters window you did not check the box in the File Parameters menu labeled Save Test Results and/or did not specify the file and path in which you are logging test data. To save test data you must return to the Setup Test Parameters window and make these changes.

Barcode

This window also has fields for Model and Serial number input. The data for these fields can be entered manually or automatically using a barcode scanner. To use the barcode it must first be activated from the Barcode Scanner settings where the barcode can be enabled and the format can be configured. The "Barcode Scanner settings can be accessed

from the Setup System Parameters window. When the barcode has been enabled the section border around the Model and Serial Numbers will be labeled "Barcode Scanner". You may then scan Model number and or Serial number information before you initiate a test. Data will then be logged by model number and or serial number into the Examine Statistics window and be recorded on the printed output.

Initiating a test

The TEST button is used to initiate a test. The Reset button that can be used as an abort switch. The Test and Reset buttons can also be controlled from the keyboard directly by pressing the F4 function key for Test, and the escape key (Esc) for Reset.

If a prompt has been configured for a step, before the step begins a pop-up prompt message window will appear on the screen near the test button. After any required procedures or instructions are complete press the Test button again to continue the test.

As the test is being processed the live data will be displayed in the single row table labeled Test in Progress. It will show only data of the step that is being processed. The active step will also be highlighted in the Results table.

The Results table will always indicate all the steps of the file in the first 7 columns. The highlighted row will move down the list as each test is processed and completed. When the step is completed the results will fill into the remaining result columns for that step. All the results will be cleared at the beginning of the next test sequence.

File Menu

Load File: This menu item can be used to load a file the PC or from Omnia's memory. If the file is loaded from the PC a temporary file will be created in Omnia's memory and the PC file name will be displayed in the Corresponding PC File indicator at the bottom of the window.

Print Preview: This menu item will show the results that will be printed. You can choose to print the results or return to the Run window without printing. If you did not print from the Preview window you can still print by selecting Print from the File menu. It will generate the print-out that was previewed.

Print: Will print the results directly to the printer without previewing the data.

Window Menu

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communication with the actual test instrument(s). The remote indicators on the instruments may not light during these setups.

File Manager: This window is used to manage the setup files. You can work with files stored in the instrument memory or in the PC memory.

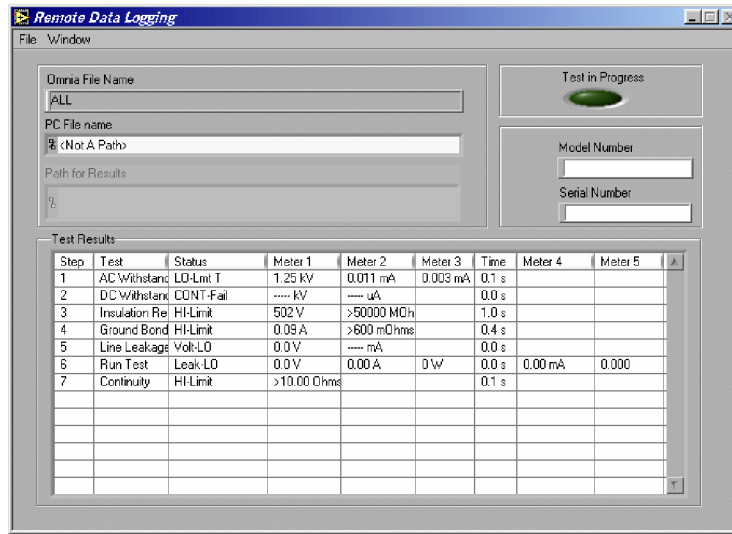
Setup Test Parameters: This window is used to setup and store test parameters as well as recall test setups from existing files.

Run Tests: This window allows you to initiate and reset tests. You will also be able to monitor results of the test. You can also use barcode scanning and load files from this window.

Remote Data Logging: This window primary use is to start test remotely whiles saving test results to a file on the computer. There is no ability to start the test from this window through the computer interface.

Examine Statistics: This window allows you to see actual test results and graph results by category.

REMOTE DATA LOGGING



The screenshot shows the 'Remote Data Logging' window. It includes fields for 'Omnia File Name' (set to 'ALL'), 'PC File name', 'Path for Results', 'Test in Progress' (with a green indicator), 'Model Number', and 'Serial Number'. Below these is a 'Test Results' table with columns for Step, Test, Status, Meter 1, Meter 2, Meter 3, Time, Meter 4, and Meter 5.

Step	Test	Status	Meter 1	Meter 2	Meter 3	Time	Meter 4	Meter 5
1	AC Withstand	LO-Limit	1.25 kV	0.011 mA	0.003 mA	0.1 s		
2	DC Withstand	CONT-Fail	----- kV	----- uA		0.0 s		
3	Insulation Res	HI-Limit	502 V	>50000 MOhms		1.0 s		
4	Ground Bond	HI-Limit	0.05 A	>600 mOhms		0.4 s		
5	Line Leakage	Volt-LO	0.0 V	----- mA		0.0 s		
6	Run Test	Leak-LO	0.0 V	0.00 A	0 W	0.0 s	0.00 mA	0.000
7	Continuity	HI-Limit	>10.00 Ohms			0.1 s		

Remote Data Logging Window

The primary feature of this window is to provide the ability to activate tests remotely, and save the test results to a file stored on the computer. This is valuable when you desire an operator or other controller to activate tests through the remote Test and Reset inputs of the instrument.

Once the test parameters have been loaded to Omnia's memory, the operator only needs to START and RESET tests. All data logging and other activities can be transparent to the operator since no interaction is required through the computer interface or computer monitor. In addition, barcodes may also be entered at this point. For more information on the Remote capability of the instrument see the instrument operation manual.

Auto file loading and Data Saving are key features that are very useful in this window. Be sure that the test parameter files that are loaded and executed from this window have been configured in the Setup Test Parameters window to save data to a results data file. Auto File Loading will automatically load a specific file when the correct Model is recognized in the Model field. To use Auto File Loading either with or without a barcode scanner be sure the proper model associations have been created in the Setup Systems Parameters windows under Auto File Loading.

This window also has fields for Model and Serial number input. The data for these fields can be entered manually or automatically using a barcode scanner. To use the barcode it must first be activated from the Barcode Scanner Setup window where the barcode can be enabled and the format can be configured. The Barcode Scanner settings can be accessed from the Setup System Parameters window. When the barcode has been enabled the section border around the Model and Serial Numbers will be labeled "Barcode Scanner". You may then scan Model number and or Serial number information before you initiate a test. Data will then be logged by model number and or serial number into the Examine Statistics window and be recorded on the printed output.

This window allows you to review the test results of a single test or a sequence of tests up to Omnia's maximum of 30 test results. The Test Results table is update only after the sequence of tests has been completed. The Test in Progress indicator on the top right of the window will illuminate green to show that tests are still running. When this indicator goes out the results will be update on the screen and to the results data file on the computer. All memories are cleared at the start of the next test cycle.

The file menu also provides capability to load files and print results directly through the computer interface if the environment is not 100% remote control and interaction with the PC is available.

Single Step

This screen does not have the ability to change the Single Step setting, and the Single Step setting can not be saved within a setup file. If it is desired to have the tester stop after each step then the Prompt function should be created in the Setup File or the Single Step setting should be setup manually on the instrument.

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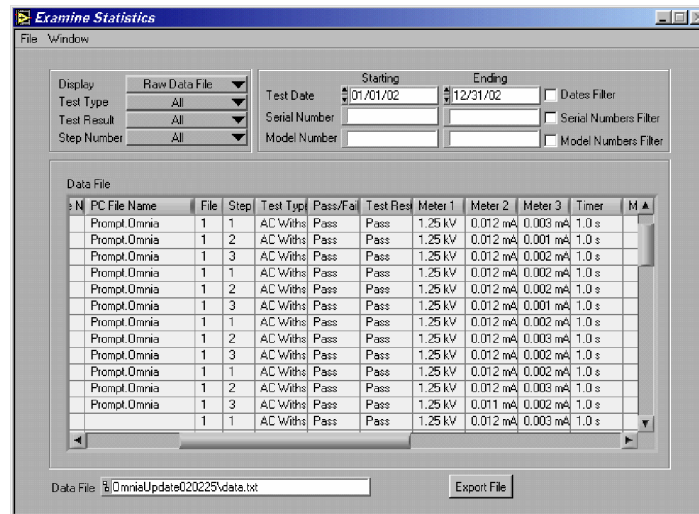
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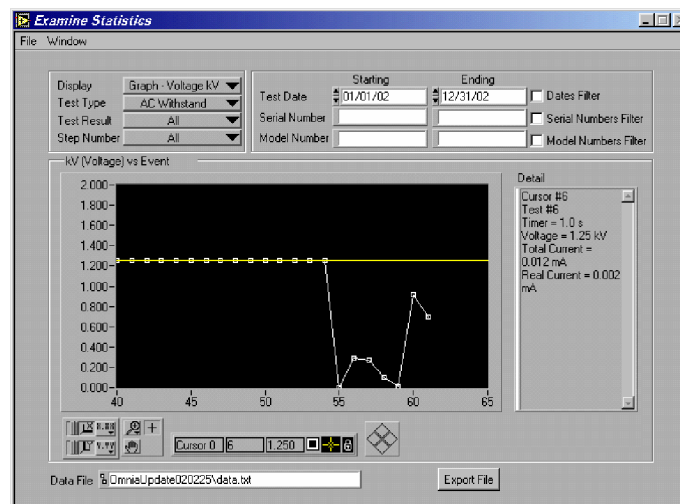
EXAMINE STATISTICS



Examine Statistics window

The statistics window is where you will review all data logging activity. When you first enter this window you will be prompted to choose a path and a file for review. Select the file you would like to review the statistics from and click OK. Again it is recommended that you store all your saved data in a similar file format, extension and directory.

Once you have selected the data file, the system defaults to a Summary of Tests view of the test data as shown in the window above. The current file's path and file name are displayed on the lower part of the window for easy monitoring. You may also display selected information in graph format directly through the Examine Statistics mode in Autoware. This is done by selecting the test type, test result and step and then by selecting the parameter you wish to graph in the display field. The graph below is one example.



Dates Filter: You may review test results within a certain time frame by checking the box labeled Dates Filter. After selecting this box you must enter a starting date and an ending date in the appropriate fields. If no date range is specified than the default is all date ranges and all data will be displayed.

Serial Numbers Filter: You may review test results within a serial number range by checking the box labeled Serial Numbers Filter. After selecting this box you must select a starting serial number and an ending serial number in the appropriate fields.

Model Numbers Filter: You may review test results within a model number range by checking the box labeled Model Numbers Filter. After selecting this box you must select a starting model number and an ending model number in the appropriate fields.

Load File: Select this function from the File menu if you wish to view data from another file. It will reopen the file window. As in the previous case just select the path and file name you wish to review.

Refresh: If the window was opened previous to executing tests then the data displayed will not be current. Use the Refresh function to update the data for the currently loaded file that is displayed in the Data File field at the bottom of the window.

Export File: Click on this key if you wish to use another program to view or modify the data file. Exporting the data to another file will prevent the possible corruption to the original data file. This export feature creates a tab delimited ASCII text file that can be read by other spreadsheet or word-processing program and modified for the end users needs.

Display: By clicking your mouse on the Down arrow you can see a range of selections for viewing data on the test type which has been selected.

Test Type: Here you select the type of test data that you wish to view depending upon the selected tests and model number of the instruments used. Selections may include, Line Leakage, Ground Bond, AC Withstand, DC Withstand, and IR test data.

Test Result: Here you can view pass, fail or all statistics presented in detailed, summary or graphed format. Graphs are presented for all pass/fail statistics. The data is saved in a standard ASCII format so if you wish to graph your own results the data file may be easily imported into any spreadsheet, word-processing or database program.

Step Number: You can also select data from specific steps in the file. This mode is particularly useful in viewing if you know what type of test is associated with each step. Selections are for ALL individual step numbers that are available.

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Examine Statistics: This window allows you to see actual test results and graph results by category.

Where to go if you need more Information

All versions of Autware include help windows that will provide essentially the same information that is included in this manual organized by window. If you still have questions you can visit the Associated Research website at www.asresearch.com or email us at info@asresearch.com. You can also contact technical support by phone at 1-800-858-TEST (847-367-4077 outside the U.S.) or by fax at 847-367-4080. We request that you have the following information ready when you call:

- ✓ The model number of the instruments that you are controlling
- ✓ The version number of the Autware you are using
- ✓ If applicable, we need the exact wording of any error message that you received
- ✓ The type of interface you are using (RS-232 or GPIB)
- ✓ If applicable, the make and model number of the GPIB controller card you are using
- ✓ The command you executed that caused the error and exactly when the error occurred